

Date: Thursday, 3/23/2006 3:52:27 PM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CYCLIC SOCK
Job Number :	26372		
Estimate Number :	11372		
P.O. Number :	N/A	Part Number :	D33841
This Issue :	3/23/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3384 REV A1
First Issue :	3/23/2006	Project Number :	N/A
Previous Run :		Drawing Revision :	A1
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	4/10/2006
Written By :	<i>See Comment Below</i>		Qty: 20 Um: Each
Checked & Approved By :	<i>06.03.24</i>		
Comment :	Est. A 05.01.05 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *00000888*

For D3384-1 Cyclic Sock

Possible Supplier: Tulmar Safety Systems

Material release note is required

06/03/26

2.0	D33841P	Cyclic Sock
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 Cyclic Sock

06/04/01 *20*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

06/04/01 *20*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06.04.23

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5766*
06/04/24 *20*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/04/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/23/2006 3:52:27 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CYCLIC SOCK

Job Number: 26372

Part Number: D33841

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP *06/04/24* *(20)*

Job Completion



u *06.04.24*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

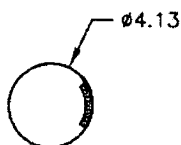
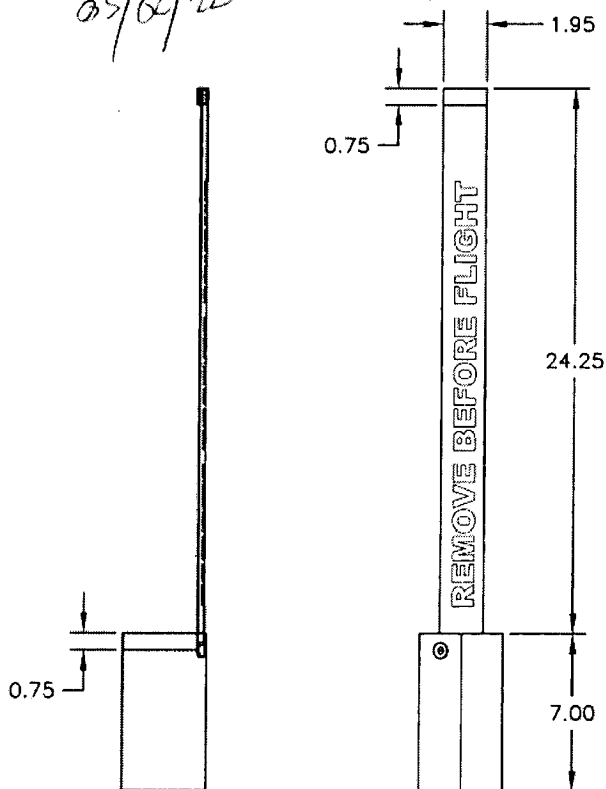
NOTE: Date & initial all entries



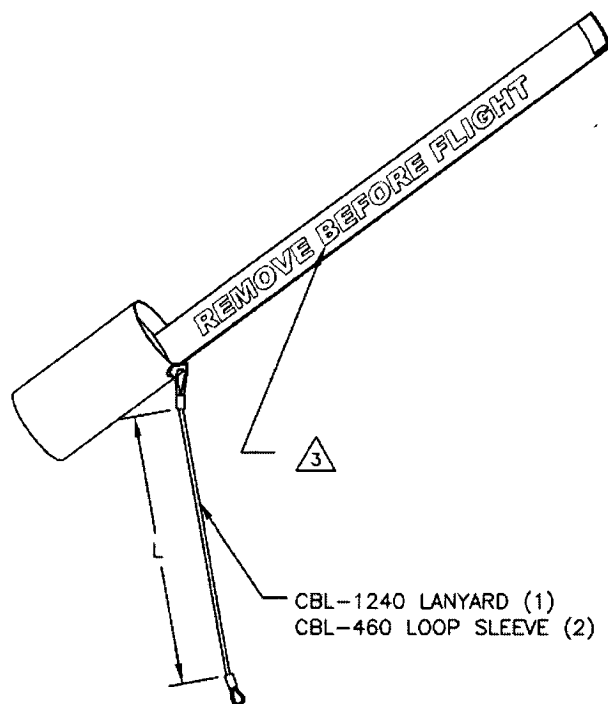
DESIGN 7/7	DRAWN BY 7/7	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 4/5	APPROVED 4/5	DRAWING NO. D3384	REV. A SHEET 1 OF 1
DATE 05.01.20	TITLE SOCK ASSEMBLY		SCALE NTS
A	05.01.20	NEW ISSUE	
A1	05.04.19	ADDED D3384-049	

RELEASED

05/02/22



D3384-1 SOCK



D3384-0XX

P/N D3384-0XX	L (in)
D3384-041	24
D3384-043	8
D3384-045	20
D3384-047	28
D3384-049	30

NOTES:

- 1) POSSIBLE SUPPLIER: TULMAR
- 2) THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH
- 3) STENCIL THE FOLLOWING: REMOVE BEFORE FLIGHT ON BOTH SIDES OF STRIP WITH 1/8" LETTERS
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO REVISION

WITHOUT NOTICE

WORK ORDER

NO. 26372

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RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-21766

Ship Date

18-Apr-06

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
17084	29-Mar-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00000888	Pick-Up	21766	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8972 20 EA 20

Cyclic, Sock, Colour Red/7"L x 4.125" Diam

Drawing No: 8972.dft

P/N D33841P

C of C required

Per DWG D3384-1

Lot No: BATCH0000000007 Qty: 20

613-632-27

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Halilberto

Authorized Inspector

18-Apr-06

Date

SP 06/04/21

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

21766

Ship Date

18-Apr-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

17084

Order Date

29-Mar-06

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00000888

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-21766

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8972

20

EA

20

Cyclic, Sock, Colour Red/7"L x 4.125" Diam

Drawing No: 8972.dft

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C of C required

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Lot No: BATCH0000000007 Qty: 20

